

## Pooja Room Tiles

300x450mm Ceramic Tiles





#### **About OBL**

Orient Bell Limited (OBL) is amongst the largest manufacturers of Wall and Floor Tiles. Established in 1977, OBL has been a pioneer in the Industry with a focus on customer-centric innovation.

First to manufacture ultra-vitrified tiles, new product designs & development is a continuous process at OBL. As a result it has an extensive range of tiles with various finishes & textures. It has 4 patent-pending technologies: Forever Tiles, GermFree Tiles, Cool Tiles & Life Tiles.

To display extensive range of tiles, we have a chain of signature showrooms. Privileged to be associated with premier architects and construction agencies of the country, it also counts most leading developers as well as government & public sector institutions as its customers.



- The ISO 9001:2015 accreditation for our quality control management systems reflects the quest for manufacturing international standard products.
- In 2015 our Sikandarabad plant was awarded with prestigious ISI certification for its products.
- In May 2000, OBL was awarded ISO 14001 certification by the internationally recognised BSI Management Systems, UK.
- Our manufacturing units are ISO 14001:2015 certified, the most complete and global expression for an environment friendly industrial company.
- We have been awarded OHSAS 18001 Certification for Health & Safety Standards. No waste water is ever discharged from our factory.
- We were also awarded with "Certificate Of Merit" in 'National Energy Conservation Award'
   2016 organised by Ministry of Power for saving Power and Fuel consumption.

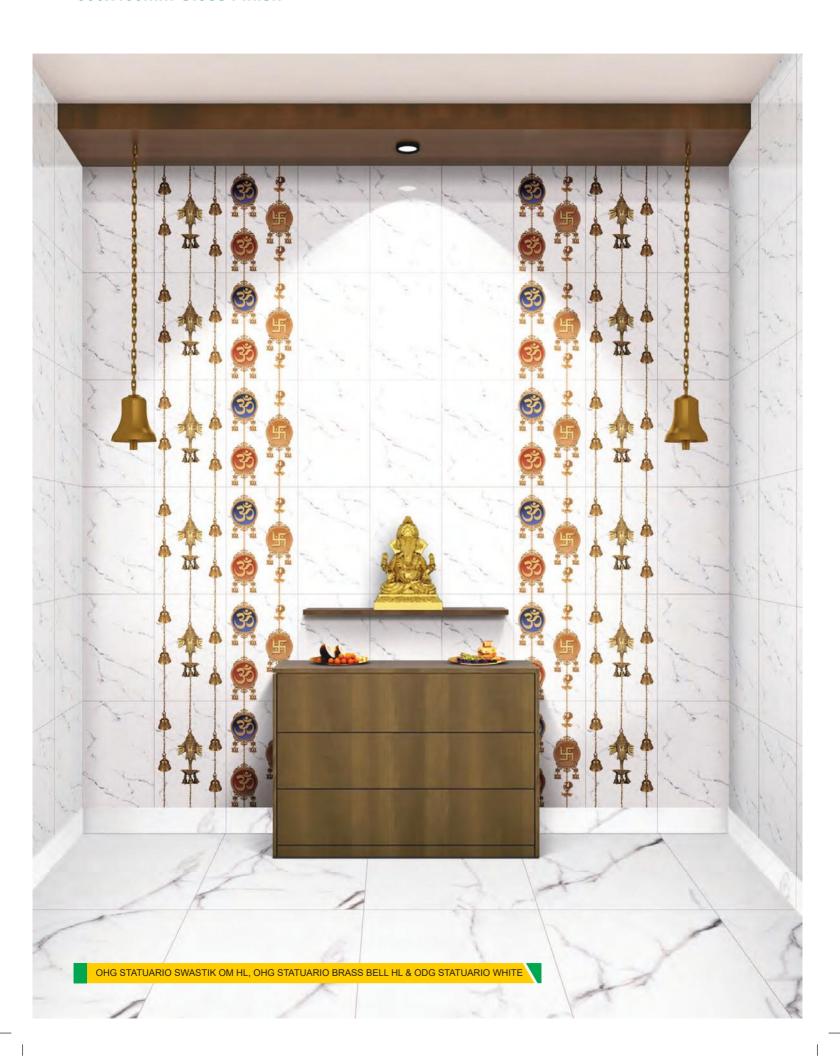
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OHG STATUARIO SWASTIK OM HL



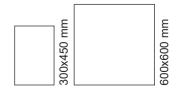
OHG STATUARIO BRASS BELL HL



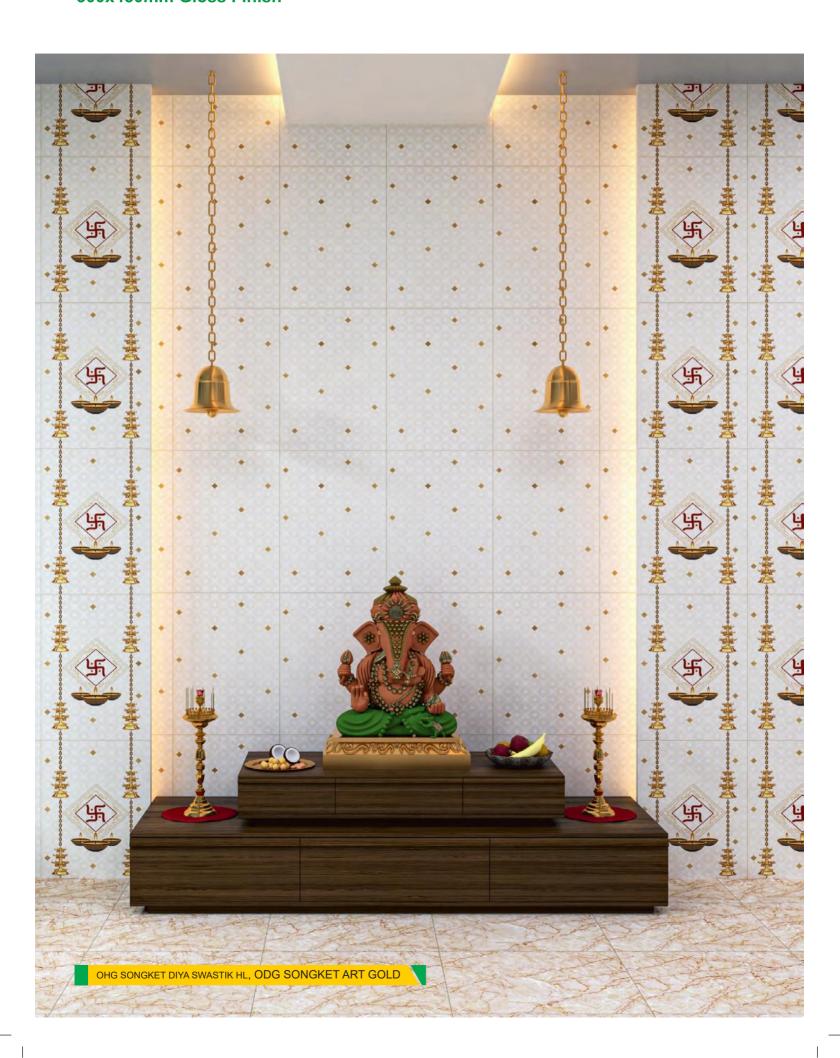
ODG STATUARIO WHITE



PGVT CARARA ELEGANCE











OHG SONGKET KALASH SWASTIK HL



OHG SONGKET SWASTIK OM HL



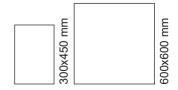
OHG SONGKET DIYA SWASTIK HL



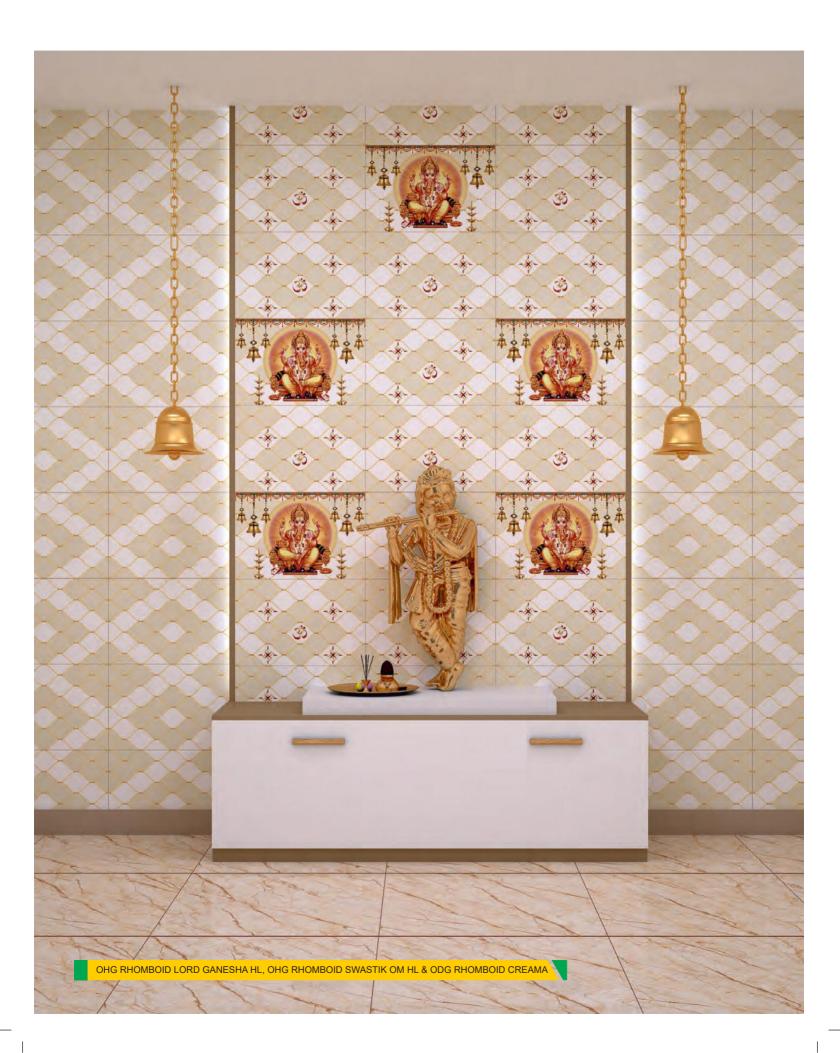
ODG SONGKET ART GOLD



PGVT MORACCO BEIGE







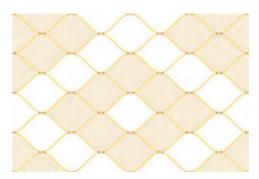




OHG RHOMBOID LORD GANESHA HL



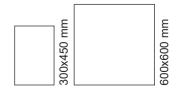
OHG RHOMBOID SWASTIK OM HL



ODG RHOMBOID CREAMA



PGVT SOFITEL GOLD VEIN MARBLE



## TECHNICAL SPECIFICATIONS

## **Digital Ceramic Tiles**

			Packing Details		
Size	No. of Tiles	Covered Area Per Carton		No of Box per layer	No of layer per pallet
( In mm. )	Per Carton	( In Sq. Mtr. )	( In Sq. Ft. )	No of Box per layer	No or layer per paller
300×450 mm	6	0.81	8.716	32	3

	(E > 10 % Group B III)	as per IS 1 <i>5</i> 622:20	)1 <i>7</i>		
Characteristics	Standard Test Method	IS 15622:2017 E	OBL Norms		
Dimension & Surface Quality		Unrectified	Rectified		
Deviation in Length & Width		± 0.4%	± 0.2 %	Conforms	
Deviation in Thickness		± 5.0 %		± 3.00 %	
Straightness of Sides		± 0.2 %	± 0.15 %	Conforms	
Rectangularity	IS 13630 (Part 1):2006	± 0.3 %	± 0.2 %	Conforms	
Surface Flatness	± 0.2 % ± 0.15 % 6  ± 0.3 % ± 0.2 % 6  ± 0.3 % 5  Min. 95 % tilles shall be free from visible defects 6  Min. 95 % tilles shall be free from visible defects 7  Min. 95 % tilles shall be free from visible defects 8  Min. 95 % tille	± 0.20 %	⊕ ⊕		
Surface Quality				Min. 95 % tiles shall be free from visible defects	
Physical Properties					
Water Absorption (%)	IS 13630 (Part 2):2006	Average	e > 10 %	15±2 %	☺
Modulus of Rupture in [N/mm²]	IS 13630 (Part 6):2006			>15	<b>©</b>
Breaking Strength in N	IS 13630 (Part 6):2006			Conforms	<b>©</b>
Moisture Expansion in mm/m	IS 13630 (Part 3):2006	0.04	, Max	Conforms	
Scratch Hardness of Surface (Moh's Scale)	IS 13630 (Part 13):2006	3,	Min	>3	
Resistance to Surface Abrasion of Glazed Tiles (Class I to V)	IS 13630 (Part 11):2006	Class	II, Min	Conforms	
Co-efficient of Linear Thermal Expansion from Ambient Temperature to 100°C	IS 13630 (Part 4):2006	9x10°	K <sup>-1</sup> , Max	Conforms	
Thermal Shock Resistance	IS 13630 (Part 5):2006	10 сус	les, Min	Passed 10 Cycle	
Crazing Resistance Glazed Tiles	IS 13630 (Part 9):2006	4 Cycles@	7.5 bar, Min	4 Cycle Passed	⊕ ⊕
Impact Resistance- Coefficient of Restitution	IS 13630 (Part 14):2006	0.55	5, Min	>0.55	
Chemical Properties					
Resistance to Staining of Glazed Tiles		Class	I, Min	Conforms	
Resistance to Household Chemicals		Class /	AA, Min	Conforms	
Resistance to Acids and Alkalis (with exception of hydrofluoric acid and its compound)	– IS 13630 (Part 8):2006	Required,	if agreed	Resistant	

NOTE: Certain amount of Size and Shade variation is inherent in all ceramic products. Within the limits of printed material, the colors and aesthetics of the products correspond closely to those of illustrated products. Prospective customers are advised to inspect a sample of the tile before ordering and laying. At all points of time, the company liability is restricted to the purchase value of tiles.

Every effort has been made to ensure the accuracy of the information given. However, the company reserves the right to delete & change, any of the items, colors, sizes & technical specifications without any prior notice.

			Packing Details		
Size	No. of Tiles	Covered Area Per Carton		No of Box per layer	No of layer per pallet
( In mm. ) Per Carton		( In Sq. Mtr. )	( In Sq. Ft. )	140 of Box per layer	No of layer per paller
600x600 mm	4	1.44	15.5	28	1

Characteristics	Test Methods	Requirement as per ISO 13006 ≤ 0.5 Group B Ia	Requirement as per IS 15622:2017 0.08 <e 3%="" b="" group="" ib<="" th="" ≤=""><th colspan="2">OBL Norms</th></e>		OBL Norms	
Dimension & Surface Quality			Unrectified	Rectified		
Deviation in Length & Width	_	±0.6%	± 0.4%	± 0.1 %	± 0.1 %	
Deviation in Thickness	-	±5%	± 5.	0 %	± 4 %	
Straightness of Sides	IS 13630 (Part 1):2006	±0.5%	± 0.3 %	± 0.1 %	± 0.1 %	
Rectangularity		±0.5%	± 0.3 %	± 0.1 %	± 0.1 %	
Surface Flatness		±0.5%	± 0.	5 %	± 0.2 %	•
Surface Quality		Min. 95 % tiles should be free from visible defects	Min. 95 % tiles should be free from visible defects		Conforms	
Physical Properties						
Water Absorption	IS 13630 (Part 2):2006	Avg ≤ 0.5, Individual max, 0.6	Avg 0.08 <e 3,="" 3.3,="" individual="" max<="" td="" ≤=""><td>Avg ≤ 0.5, Individual max, 0.6</td><td></td></e>		Avg ≤ 0.5, Individual max, 0.6	
Modulus of Rupture in [N/mm²]	IS 13630 (Part 6):2006	Minimum 35, Individual 32, Min	Avg 30, Individual 27, Min		Avg 38 Min, Individual 35, Min	•
Breaking Strength in N	IS 13630 (Part 6):2006	< 7.5 mm thickness: 700, Min ≥ 7.5 mm thickness: 1300, Min	< 7.5 mm thickness: 700, Min ≥ 7.5 mm thickness: 1100, Min		1 <i>5</i> 00 Min	•
Moisture Expansion in mm/m	IS 13630 (Part 3):2006	Declare Value	0.02, Max		< 0.02	
Scratch Hardness of Surface (Moh's Scale)	IS 13630 (Part 13):2006	NA	5, Min		5 to 8 Depending on Design/Surface	
Resistance to Surface Abrasion of Glazed Tiles (Class I to V)	IS 13630 (Part 11):2006	Test Method Available	Class II, Min		Class-III to Class-V Depending as per Design / Surface	
Co-efficient of Linear Thermal Expansion from ambiant temperature to 100°C	IS 13630 (Part 4):2006	Test Method Available	7x10 <sup>+</sup> K <sup>-1</sup> , Max		Conforms	
Thermal Shock Resistance	IS 13630 (Part 5):2006	Test Method Available	10 cycles, Min		Passed	
Crazing Resistance	IS 13630 (Part 9):2006	Test Method Available	4 Cycles@7.5 bar, Min		4 Cycle @ 7.5 Bar Min	
Frost Resistance	IS 13630 (Part 10):2006	Required	Required		Resistance	
Bulk Density, in (g/cc)	IS 13630 (Part 12):2006	NA	2.0, Min		> 2.1	
Impact Resistance- Coefficient of Restitution	IS 13630 (Part 14):2006	Manufacturer to State	0.55, Min		0.7-0.85	
Chemical Properties						
Resistance to Staining of Glazed Tiles		Min, Class 3	Class	l, Min	Conforms	
Resistance to Household Chemicals	IS 13630 (Part 8):2006	Min, GA	Class AA, Min		Conforms	
Resistance to Acids and Alkalis (with exception of hydrofluoric acid and its compounds)		Test Method Available	Required, if agreed		Conforms	

NOTE: Certain amount of Size and Shade Variation is inherent in all ceramic products. Within the limits of printed material, the colors and aesthetics of the products correspond closely to those of illustrated products. Prospective customers are advised to inspect a sample of the tile before ordering and laying. At all points of time, the company liability is restricted to the purchase value of tiles.

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### Making Tile Selection Easier



Find tiles similar to a reference image



Tiles selected by you in your room



Visualise selected tiles & get a quote



Share layout for a personalised render\*

www.orientbell.com

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