



RAK

S/S NOITOUTION FILE

CERAMICS



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RAK SANIT is an antibacterial technology avail	able for

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#### 120x260 cm

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#### 60x120 cm

Silver Stone

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Coral stone 62 62 Salento Detroit Metal 98 88 Diabase Tahoi 88 Brimham 90 Revive concrete 90 Salento 91 Galicia stone 91 Curton 128 Lapideus 130 Lava concrete 132

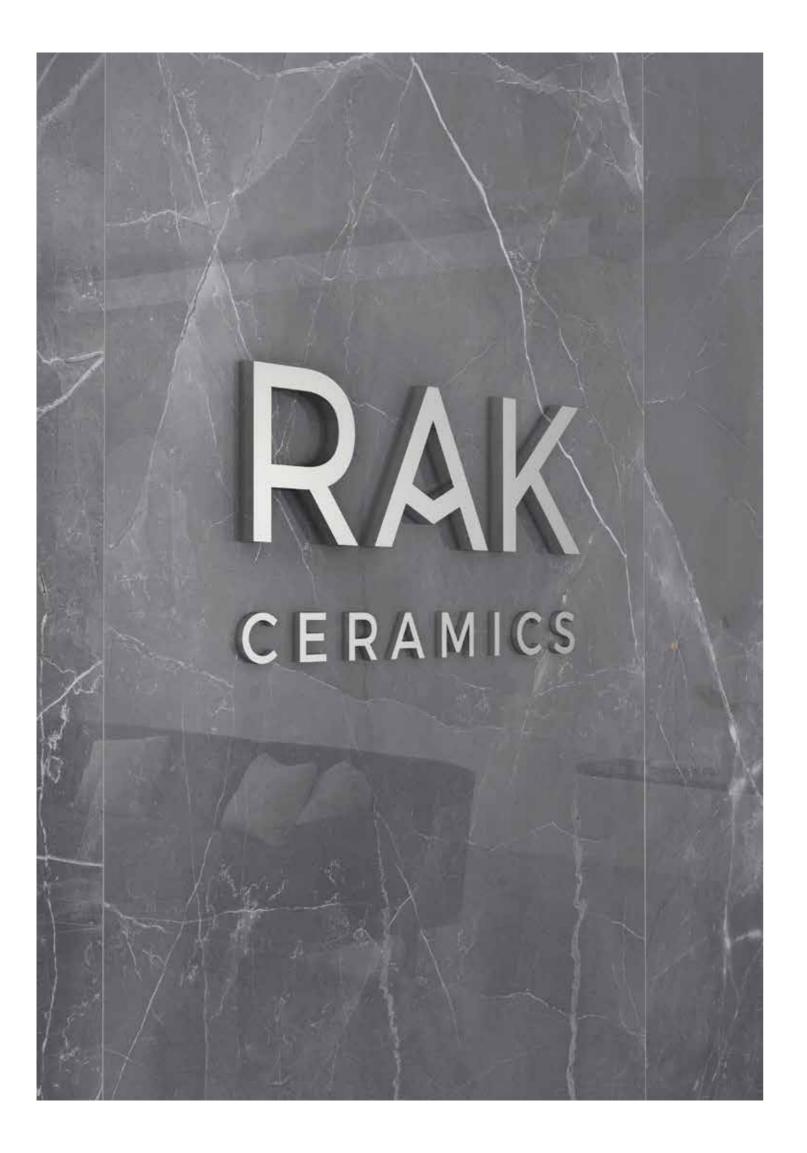
134

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#### 60x60 cm



Coral stone	62
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# Focused on ceramics' expertise

RAK Ceramics is one of the largest ceramics' brands in the world. Specialising in ceramic and gres Vitrified wall and floor tiles and sanitaryware, the company has the capacity to produce 123 million square metres of tiles and 5 million pieces of sanitaryware per year at its state-of-the-art plants across the United Arab Emirates, India and Bangladesh.

Founded in 1989 and headquartered in the United Arab Emirates, RAK Ceramics serves clients in more than 150 countries through network of operational hubs its in Europe, Middle East and North Africa, Asia, North and South America and Australia. Across global operations the company employes approximately 12,000 staff from more than 40 nationalities. RAK Ceramics is a publicly listed company on the Abu Dhabi Securities Exchange in the United Arab Emirates and as a group has an annual turnover of approximately US\$1 billion.



# Forged in the mountains of Ras Al Khaimah

RAK Ceramics was established in Ras Al Khaimah in 1989 by H.H. Sheikh Saud Bin Saqr Al Qasimi, member of the Supreme Council and Ruler of Ras Al Khaimah, who aspired to have the best machinery, latest technology, and to produce the best products possible for sale in the world.

Now under the vision and leadership of Sheikh Khalid Bin Saud Al Qasimi, Chairman of RAK Ceramics, the company has enjoyed rapid growth becoming an industry leader in just 30 years.



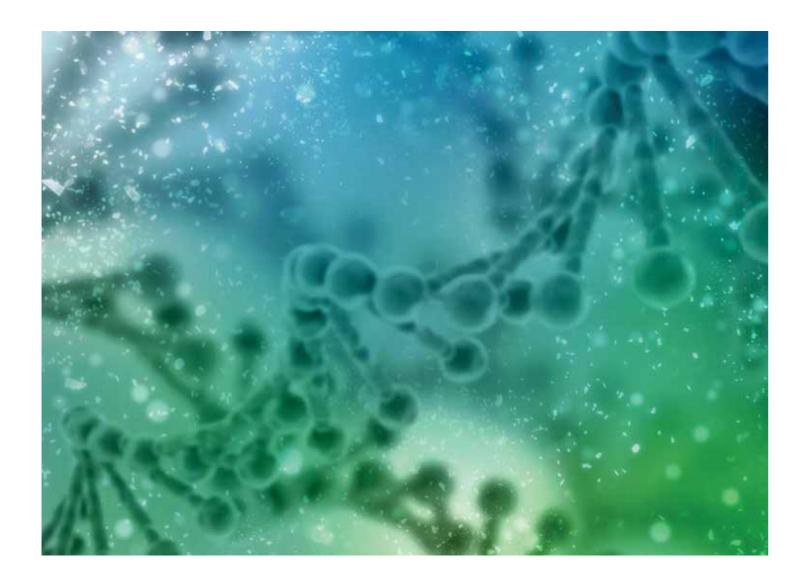
## **RAK SANIT**



The antibacterial revolution

RAK-Sanit is a complete solution that includes vitrified and ceramic tile collections that reduce bacterial contamination and contribute to a healthier living and working environment owing to its antibacterial properties given by silver nitrate compounds.

RAK-Sanit antibacterial collection of wall and floor tiles features antibacterial technology that is permanently integrated into the tile surface. Once bacteria come into contact with the tiled surface, the silver ions initiate the elimination cycle. Silver ions in the antibacterial tile surface bind to enzymes, proteins, cell membranes, and the DNA of the microbe to damage DNA and block reproduction, resulting in the death of the organisms.



## **ANTISLIP BAREFOOT PLUS**



Antislip surfaces for indoor and outdoor application

The Antislip Barefoot + technology gives vitrified tiles excellent non-slip performance and a pleasant feel, with a special roughness imperceptible to the touch.

With their technical characteristics that increase the safety and functionality of floors, t hey are ideal for indoor and outdoor applications for both commercial and residential settings.



## SERIES 8 KLIMA



Highly technical and extremely versatile surfaces

With a dedicated production technology able to deliver the most modern high-performing surface solution, a new variety of full-body vitrified stoneware is created. These tiles are produced using the most modern system and quality materials resulting in an extraordinary natural, high-performing variety of vitrified tiles with unique characteristics and limitless applications.

Its natural and structured features make it the perfect solution for architects' and interior designers' contemporary design needs.



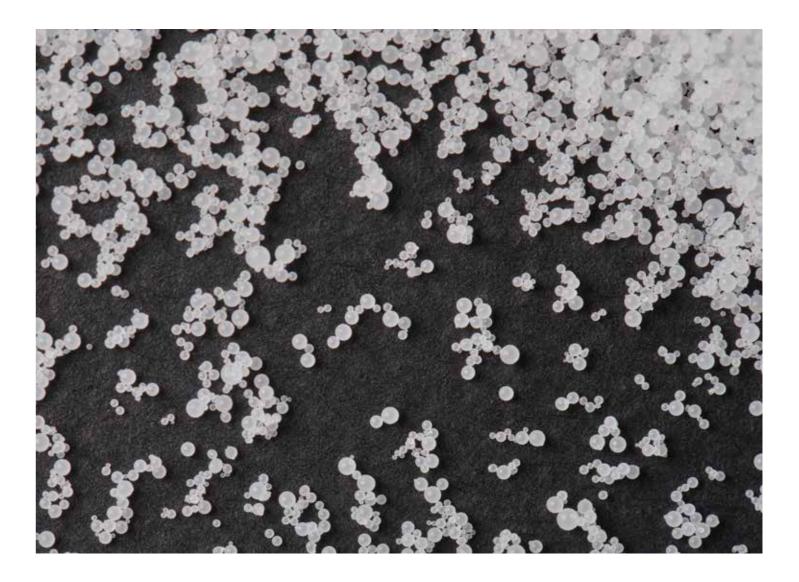


#### Heat adaptive technology on vitrified tiles

Klima is a new-generation ceramic tile that can absorb and repel heat according to individual needs, thanks to the special materials used during production.

When applied to indoor flooring, Klima retains room heat and releases it o ver the entire surface, producing a warmer feel than a standard floor. When installed on outdoor flooring, Klima repels the heat from sunlight, resisting high temperatures. As a result, even with significant sun exposure, the surface is not burning hot, and the floor remains cool and pleasant to walk on with bare feet. On ventilated façades, Klima helps limit heat dispersion while maintaining a steady indoor temperature.

Klima tiles are suitable for indoor and outdoor applications, for flooring or external walls, to achieve maximum comfort with minimum energy impact.



## **LUCE**



Translucent tiles for special environments

Light becomes a design tool in the hands of the designer with the Maximus Luce translucent slabs, which enrich any environment thanks to its backlighting technology. It is an absolute novelty that will inspire creativity.

With its varied graphics and colours inspired by the most precious marbles and onyx, plus its exceptional feature of transmitting light through, Luce is the perfect solution for sophisticated commercial and residential applications.



## **THROUGH BODY VEINS**



Vitrified tile that is as real as natural marble

Through-Body Veining is RAK Ceramics' innovative breakthrough in reproducing natural marble and stone veins that pass through the thickness of the vitrified slab's body. This technology gives vitrified slab a unique design feature, having a consistent marble veining, from the surface to the body until the base - a total synchronization.



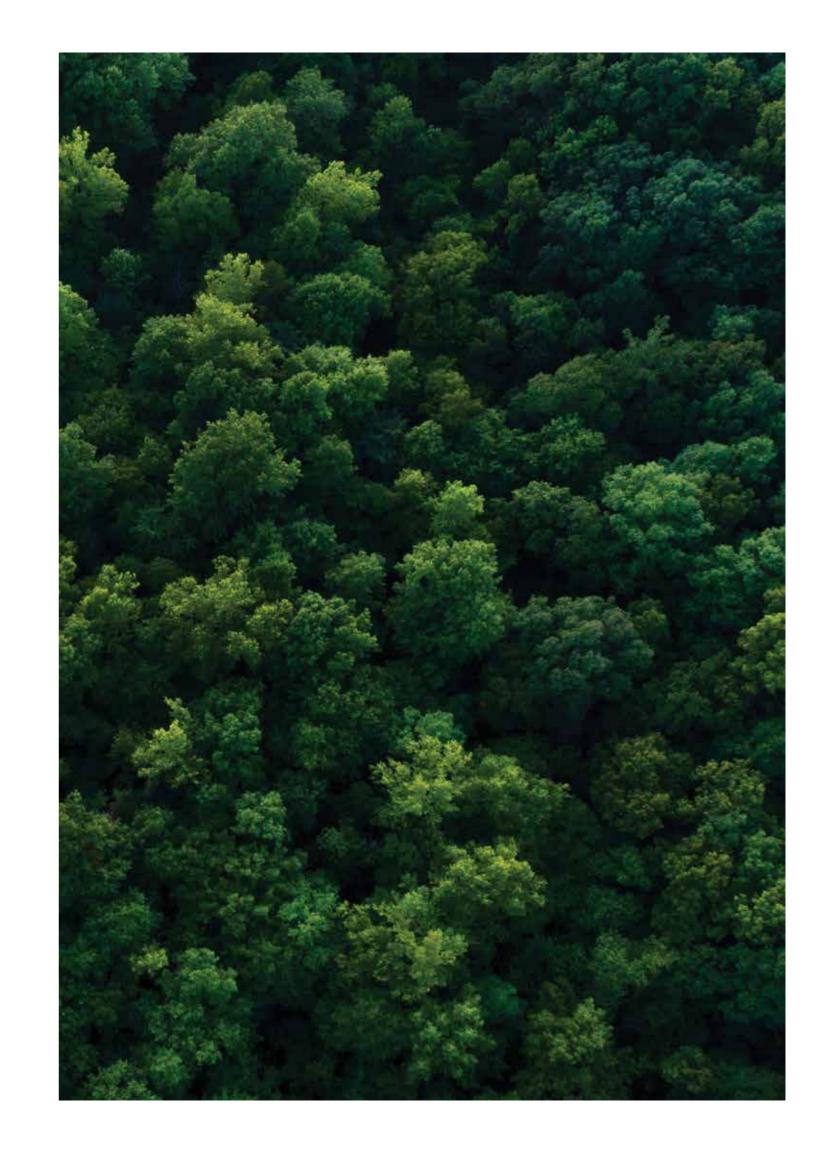


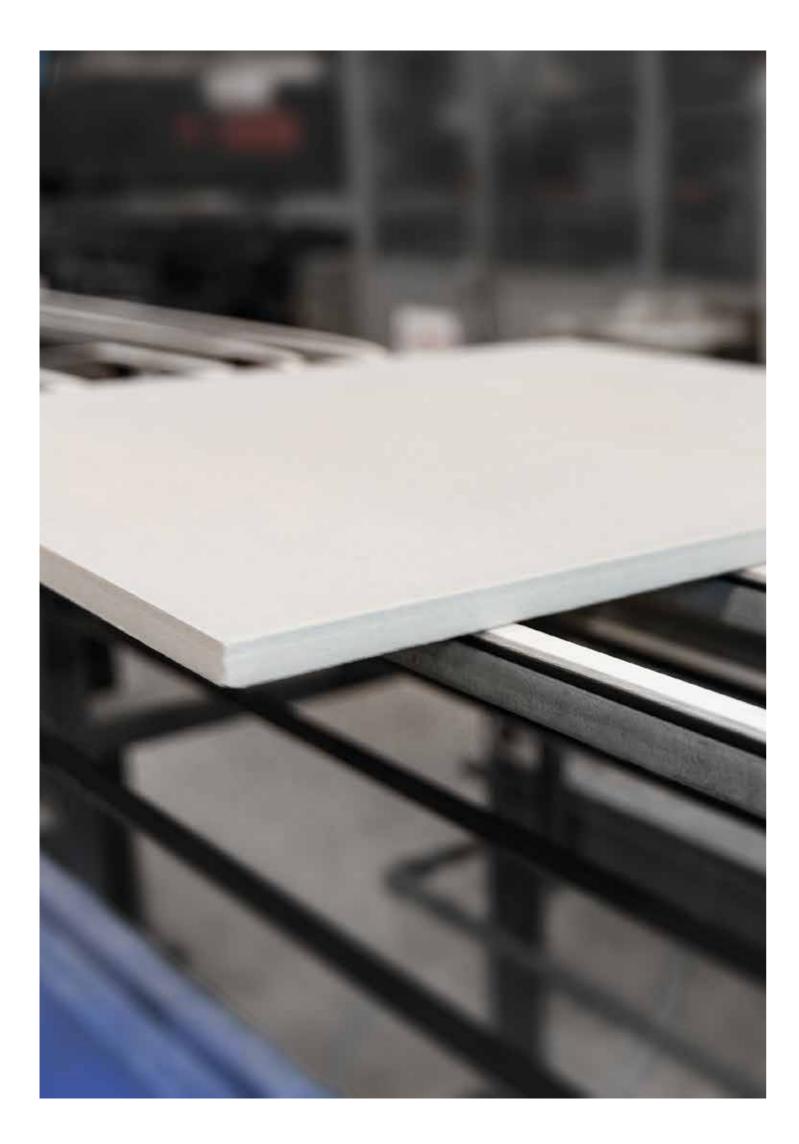
# We play our role for a better environment and society

Sustainability in every sphere of business is one of the main elements of RAK Ceramics mission statement. The company is committed to practicing environmental stewardship throughout its manufacturing chain – from product design and efficient operations processes – and to playing an active role in building a better community by enhancing the surrounding environment. Organization's activities improve energy efficiency, reduce pollution, enhance biodiversity and improve the quality of life for both people in the communities it operates in and for its workforce. It recycles natural raw materials to help conserve natural resources and adopts clean development mechanism (cdm) projects to reduce carbon emissions during the manufacturing process.

RAK Ceramics is the first ceramics manufacturing company in its region to produce a global reporting initiative (gri) sustainability and corporate social responsibility (csr) report, based on the latest gri-gr4 guidelines. RAK Ceramics is a founding member of Emirates Green Building Council, which supports the development of sustainable buildings in the UAE.









# Quality makes us different

RAK Ceramics was the first company in United Arab Emirates being awarded with **ISO 9001 certification** by internationally recognized UK certification body "CICS" (Ceramic Research Institute Certification Scheme) for ceramics tiles and sanitary wares. Bureau Veritas Certifications verified the implementation of RAK Ceramics' quality management system and certified the company in compliance with the requirements of **ISO 9001:2015** with the scope covering the design, development, production and supply of ceramics and vitrified floor and wall tiles, slabs and vitreous china sanitary wares.

Bureau Veritas Certifications also certified RAK Ceramics for **ISO 14001:2015 Environmental Management System**.

RAK Ceramics manufactures ceramic tiles according to the latest version of ISO 13006 and/or EN 1441 standards with equivalent ANSI A137.1 American national standard specifications for ceramics tiles.

Its Testing Laboratory is operating in accordance to **ISO/IEC 17025** accredited by NATA (National Association of Testing Authorities, Australia).

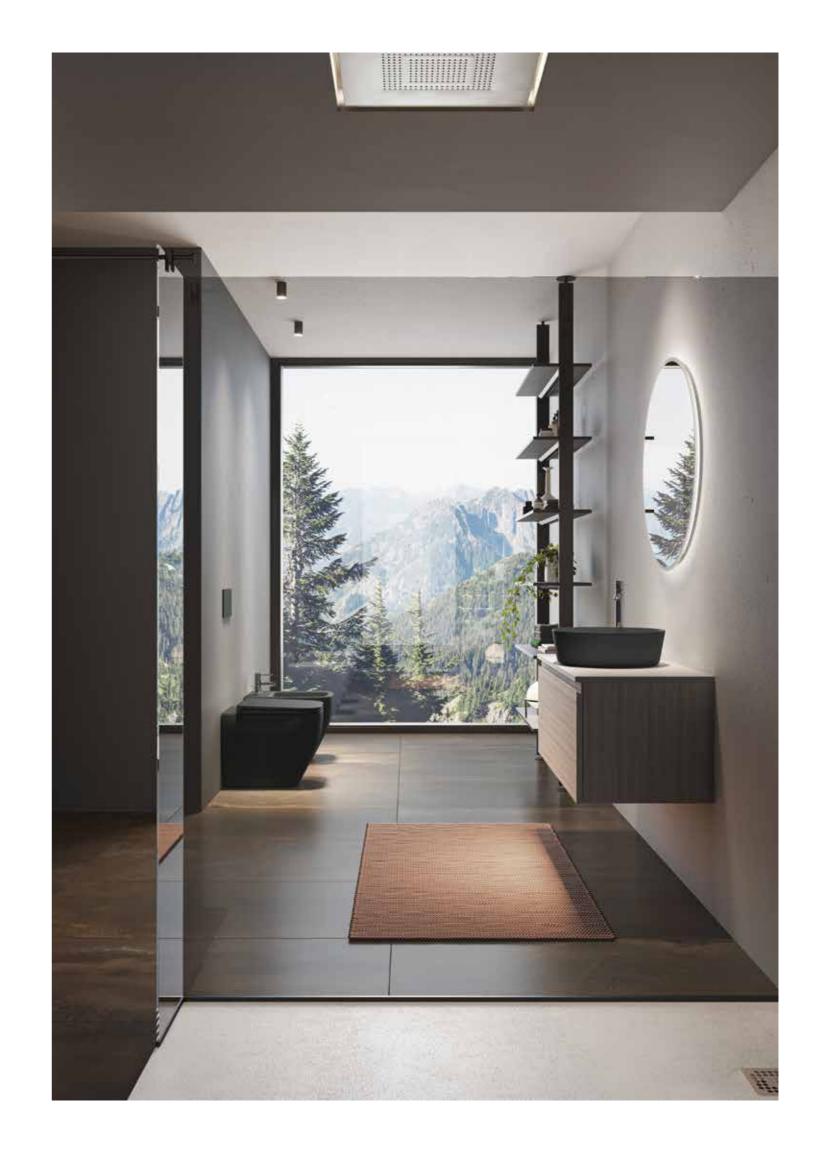
Being a corporate member of EGBC (Emirates Green Building Council), RAK Ceramics supports the promotion and development of sustainable buildings in United Arab Emirates.

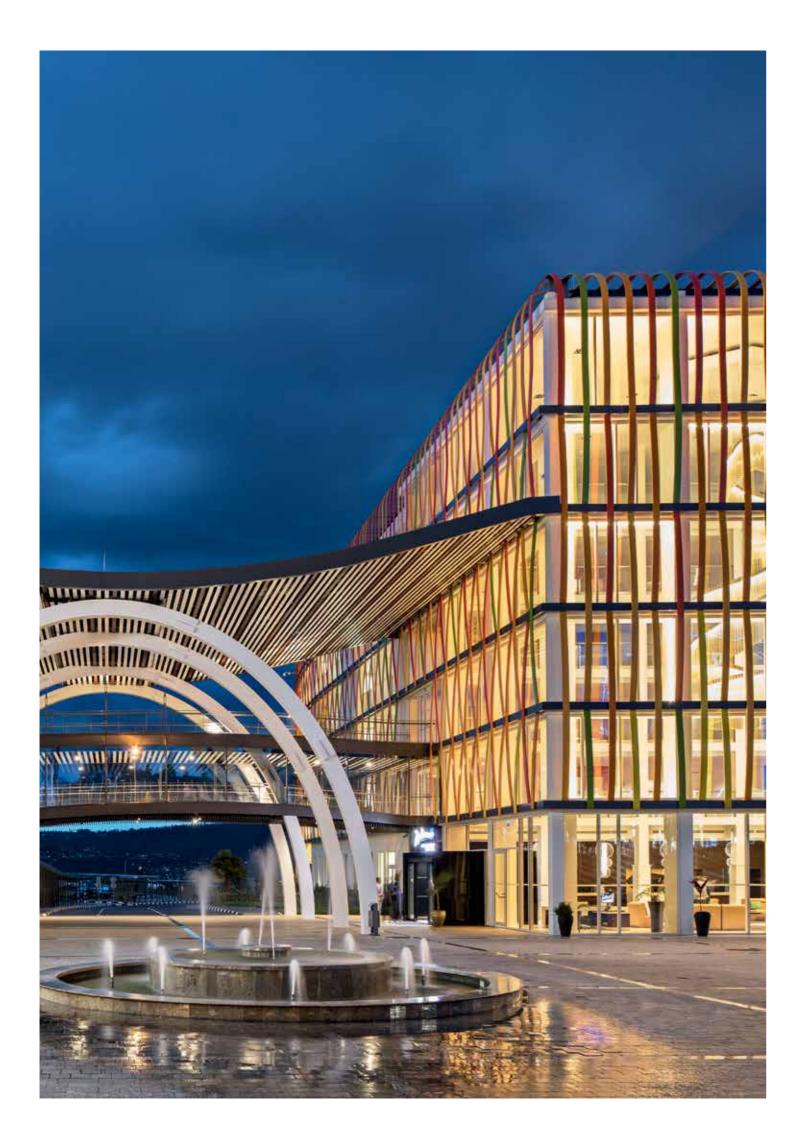


# The world's leading ceramics lifestyle solution provider

RAK Ceramics helps architects and interior designers create icons and build marvels. It provides sustainable materials that inspire ideas, shapes and hues designed to freely express any style. Unique and inspiring products that realistically resemble natural materials, with unlimited choice.

RAK Ceramics gives vitrified perfection and limitless imagination. Its passion and expertise combined with a careful attention to details enables it to provide designers and end users with a wide range of integrated ceramics solutions, allowing their freedom to be creative and plenty of room for imagination.

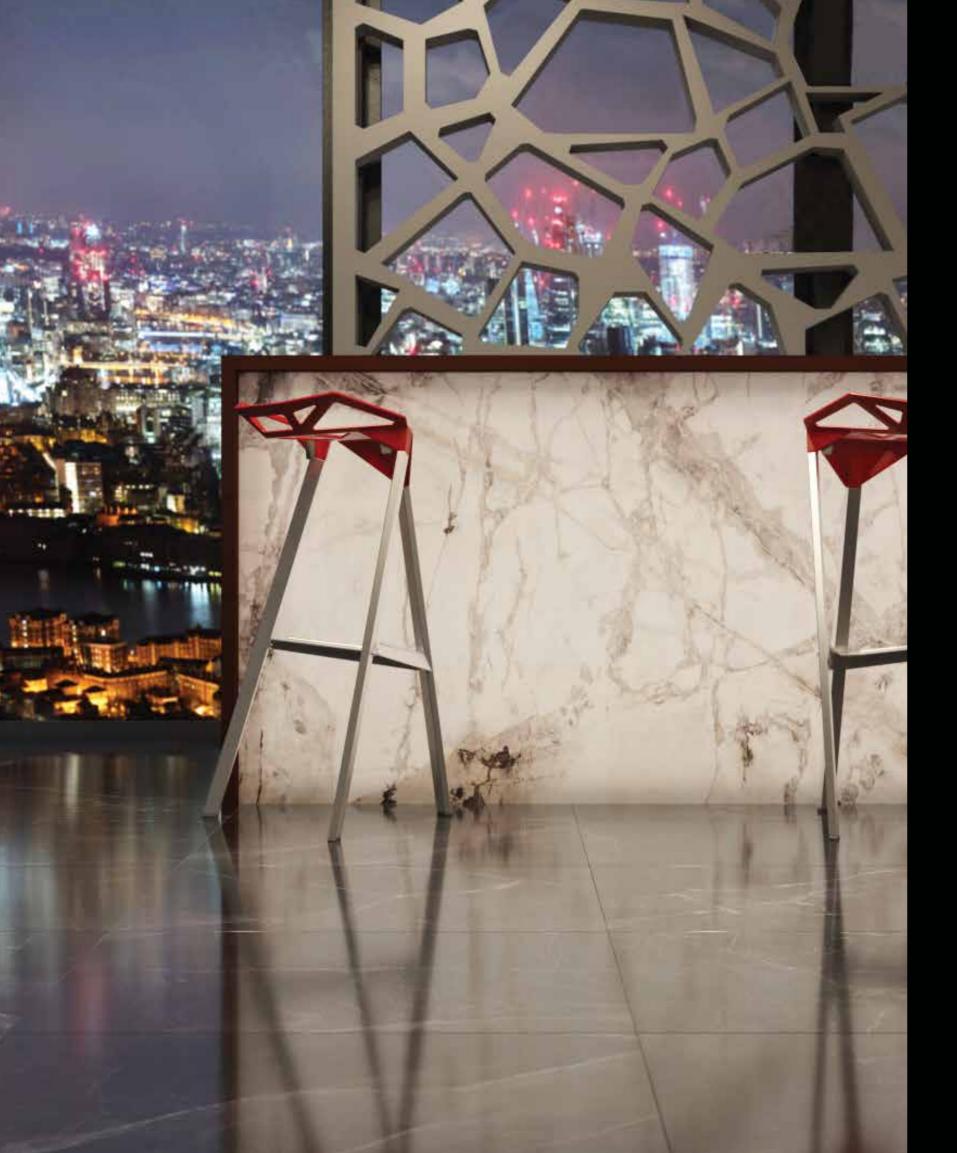






# A track record of expertise

RAK Ceramics' products feature in some of the most iconic buildings in the world. From the Burj Al Arab, Atlantis on The Palm and Ferrari World, to Dubai Duty Free, Wembley Stadium, The O2 Arena, Mercedes Benz Showrooms, Airports, Residential Developments and Shopping Malls all over the world.



## LUCE

Light becomes a design tool in the hands of the designer and through elegant surfaces contributes to enrich special environments, making them magical. This is what makes the new Maximus Luce slabs a stunning centerpiece for your design concept and amaze when enhanced with backlighting technology. An absolute novelty that will inspire your creativity.

7 different graphics and colors in marble and onyx effect, that replicate the natural

7 different graphics and colors in marble and onyx effect, that replicate the natural ability of the stones to filter the light.

Hotels, restaurants, offices, shops and sophisticated residential environments.

Hotels, restaurants, offices, shops and sophisticated residential environments Light up your projects with Maximus Luce.







ON

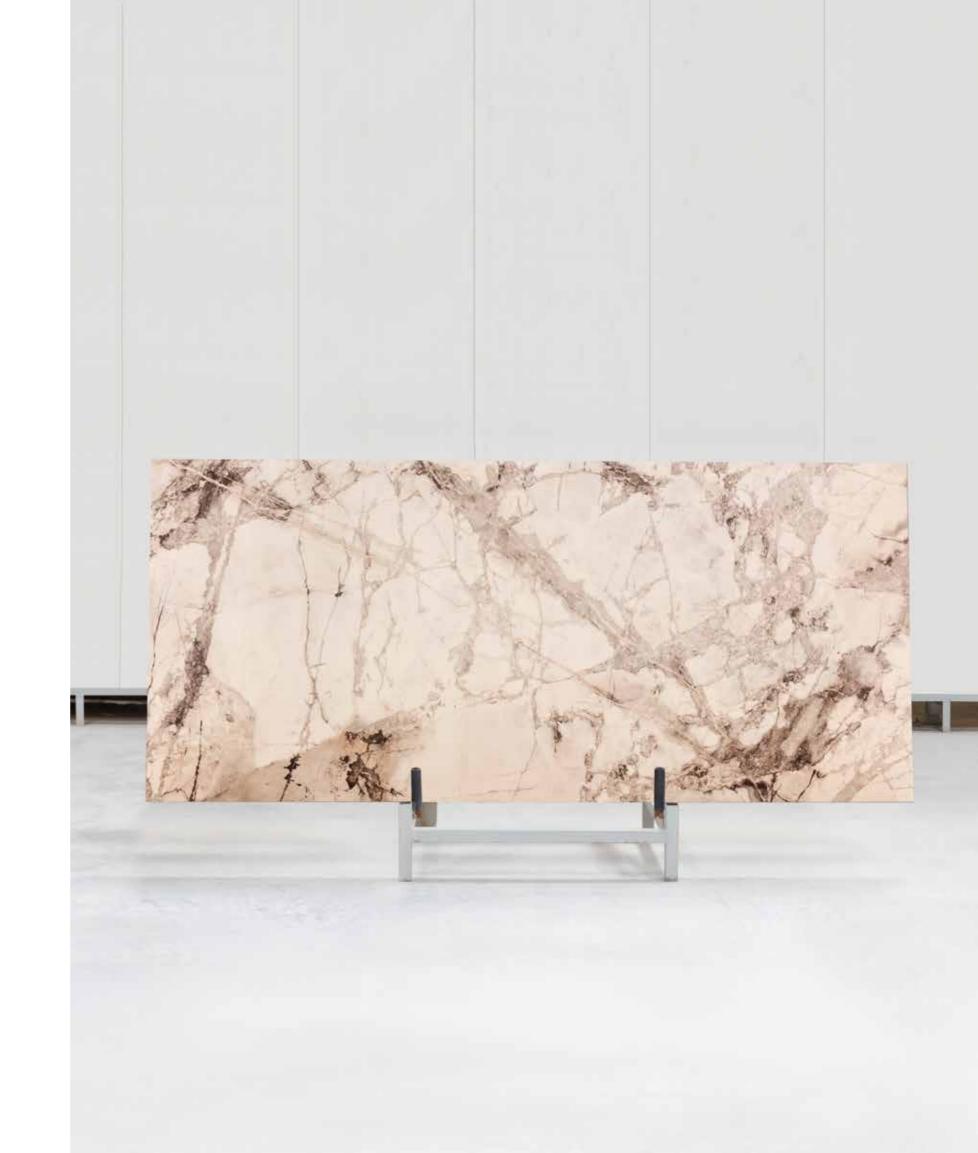
### LUCE, A SUPERIOR PRODUCT:

The translucent body of Luce is made with a very high purity of raw materials containing special and high quality clays and feldspars.

As the body is pure white, the ink development is more advanced than other products.

Luce has a lower kiln cycle and temperature than conventional vitrified products.

When illuminated, Luce's special body gives a soft glow and really transforms the design from a plain tile to a soft natural marble.







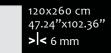




## LUCE

### VITRIFIED TILES

Polished • Rectified • light Structure





luce on	vx h	arlec	uiin



luce onyx green jade





SIZES (cm / inches)	THICKNESS (mm)
120x260 / 47.24"x102.36"	6

SIZES	THICKNESS
(cm / inches)	(mm)
120x260 / 47.24"x102.36"	6

SIZES	THICKNESS
(cm / inches)	(mm)
120x260 / 47.24"x102.36"	6

SIZES	THICKNESS
(cm / inches)	(mm)
120x260 / 47.24"x102.36"	6









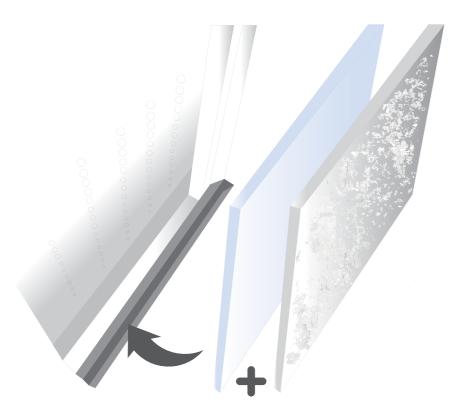
SIZES	THICKNESS
(cm / inches)	(mm)
120x260 / 47.24"x102.36"	6

SIZES (cm / inches)	THICKNESS (mm)
120x260 / 47.24"x102.36"	6

SIZES	THICKNESS
(cm / inches)	(mm)
120x260 / 47.24"x102.36"	6

LUCE

# INSTALLATION SUGGESTIONS AND RECOMMENDATIONS











- 1. Create a niche in the wall in order to have an empty space to allocate the LED strip light or the light box.
- 2. We recommend to use a neutral LED COLOR (3600K-5500K) and to fix the LED strips vertically or horizontally, covering the full space of the niche, in order to avoid dark areas and to get a homogeneous light.
- 3. Deeply clean the back of the slabs before the installation in order to avoid seeing any shadow.









9.00 AM 12.00 PM 5.00 PM 9.00 PM

#### **HOW TO FIX THE SLABS:**

#### 1. DIRECTLY ON LED

We recommend this option only in the case of the installation of a single slab or a cut piece.

- Fix the led strip lights on a white wall.
- Keep a gap of 4-6 cm between the LED strips and the slab in order to avoid seeing the dots of the LED strip light through the slab.
- Fix the slab on the perimeter of the frame of the niche
- Use a transparent adhesive according to the specifications indicated in the technical data sheet of the chosen adhesive.
- Do not spread the adhesive in the central area of the slab.
- Fix a frame or profile on the perimeter of the slab (top, down, left and right at your choice), in order to secure the slab and to cover the shadows of the adhesive if visible.

# 2. ON A TRANSPARENT HARD SURFACE (GLASS, THICK PLEXIGLASS OR LIGHT BOX)

We recommend this option in case of the installation of multiple slabs or cut pieces in order to avoid bending or visible interruptions. We also recommend this option when you need to install a single slab in a more stable and secure way.

- Fix the LED strip lights or the light box on a white wall.
- If you chose the led strip option, fix the glass, or the Plexiglas surface at a minimum distance of 2-4 cm from the LED strip lights in order to avoid seeing the dots of the LED strip through the slab.
- Deeply clean the glass, or the Plexiglas, or the light box surface before the application of the adhesive.
- Use a transparent adhesive according to the specifications indicated in the technical data sheet of the chosen adhesive.
- Evenly spread the adhesive on the back of the slab by using a spatula in order to get a homogeneous layer of adhesive.
   Do not use rolls or other tools in order not to have a visible layer of adhesive.
- Fix a frame or profile on the perimeter of the slab (top, down, left and right at your choice), in order to secure the slabs.









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# Through-Body Veining Vitrified tile as real as natural marble



Through-Body Veining is RAK Ceramics' innovative breakthrough in reproducing natural marble and stone veins that pass through the thickness of the vitrified slab's body. This technology gives vitrified slab a unique design feature, having a consistent marble veining, from the surface to the body until the base - a total synchronization.









#### VITRIFIED TILES

### Lappato • Rectified • heavy Structure



grigio venato



piasentina XL



# **Through Body Veining**

135x305 cm 53.14"x120"











Name	Thickness	Size(CM)
coral stone light grey	14.5 mm	135x305
piasentina XL	14.5 mm	135x305

51

### VITRIFIED TILES

### Lappato • Rectified • heavy Structure



Viareggio



saint lorent

52



# **Through Body Veining**

135x305 cm 53.14"x120"











Name	Thickness	Size(CM)
Viareggio	14.5 mm	135x305
saint lorent	14.5 mm	135×305

53



Klima is a new generation ceramic that, thanks to special materials, is able to absorb and repel heat according to individual needs.

Suitable for both indoor and outdoor applications, for flooring or external walls, to achieve maximum comfort with minimum energy impact.





When installed on outdoor flooring, Klima retains room heat and releases it over the entire surface, producing a warmer feel than a standard floor. Ideal for surfaces that provide a wood-like effect, imparting a warmth and a comfort to be experienced.



When applied in indoor flooring, Klima repels, resisting high temperatures. Even with significant sun exposure, the surface is not burning hot and floor remains cool and pleasant to walk on with bare feet



On ventilated external façades, Klima helps limit heat dispersion while maintaini a steady indoor temperature. An innovative solution that helps reduce roomers y demands







coral stone RAK CERAMICS | SUT 2023





coral stone beige





coral stone grey

salento





salanto grey

### VITRIFIED TILES

Matt • Rectified • heavy Structure



60x120 cm 23.62"x47.24"





60x60 cm 23.62"x23.62"



Name	Size(CM)
coral stone ivory	60x120   60x60
coral stone beige	60x120   60x60
coral stone light grey	60x120   60x60
coral stone grey	60x120   60x60

Size(CM)	
60x120   60x60	
60x120   60x60	
60x120   60x60	
	60x120   60x60 60x120   60x60

63



# HIGH PERFORMANCE TECHNICAL PRODUCTS BAREFOOT + ANTISLIP (A+B+C)

The Antislip Barefoot + technology gives vitrified tiles excellent nonslip performance and pleasant feel, with a special roughness imperceptible to the touch.

All products equipped with the Antislip Barefoot + technology become anti-slip in wet onditions, that makes these tiles a must have for indoor areas subject to moisture and outdoor applications.

All products equipped with Barefoot + technology become anti-slip in wet conditions. Barefoot+ is a product designed to achieve Non-Slip surfaces with High Technical Performances. Special Glass-Ceramic Glazes are used to achieve the effect of more pleasant surface texture than traditional Anti Slip Tiles. It also has excellent Mechanical Characteristics.





#### Slip Resistance Results





#### **Technical Properties:**











## brycle





brycle anthracite

barefoot







borgogna

borgogna beige

barefoot light grey





borgogna griege





## barefoot plus

## VITRIFIED TILES

Matt • Rectified • heavy Structure















## fashion stone





fashion stone clay

Name	Size(CM)	
brycle anthracite	60x60	
brycle gold	60x60	
barefoot light grey	60x60	
barefoot grey	60x60	
barefoot gris	60x60	

Size(CM)	
60x60	
60x60	
60×60	
60×60	
	60x60 60x60



## **IGNEOUS COLLECTION**

Igneous is highly durable and has very good technical properties. It is suitable for areas having high footfall like heavy commercial areas, lobby areas, clubs & restaurants, etc.

It has very high scratch and abrasion resistance and also maintains its natural finish.

#### Why Chose Igneous?

- High Degree of Hardness: Igneous has a very high value of hardness level of 9 on Mohs scale of hardness. It makes it extremely scratch resistant, and thus make it suitable for heavy commercial areas.
- High Abrasion Resistance: Igneous has highest abrasion resistance level of PEI -5 as per ISO 10545-7. The surface of the tile will not get worn out due to daily usage in both commercial and residential areas.
- Easy to clean & maintain: Igneous has highest degree of stain resistance of Class 5 as per ISO 10545-14, thereby making the surface easy to clean and maintain.
- Aesthetic: It is available in both Natural & lapatto finish.

## VITRIFIED TILES

Matt • Rectified • heavy Structure









Igneous bianco

60x60 cm 23.62"x23.62"





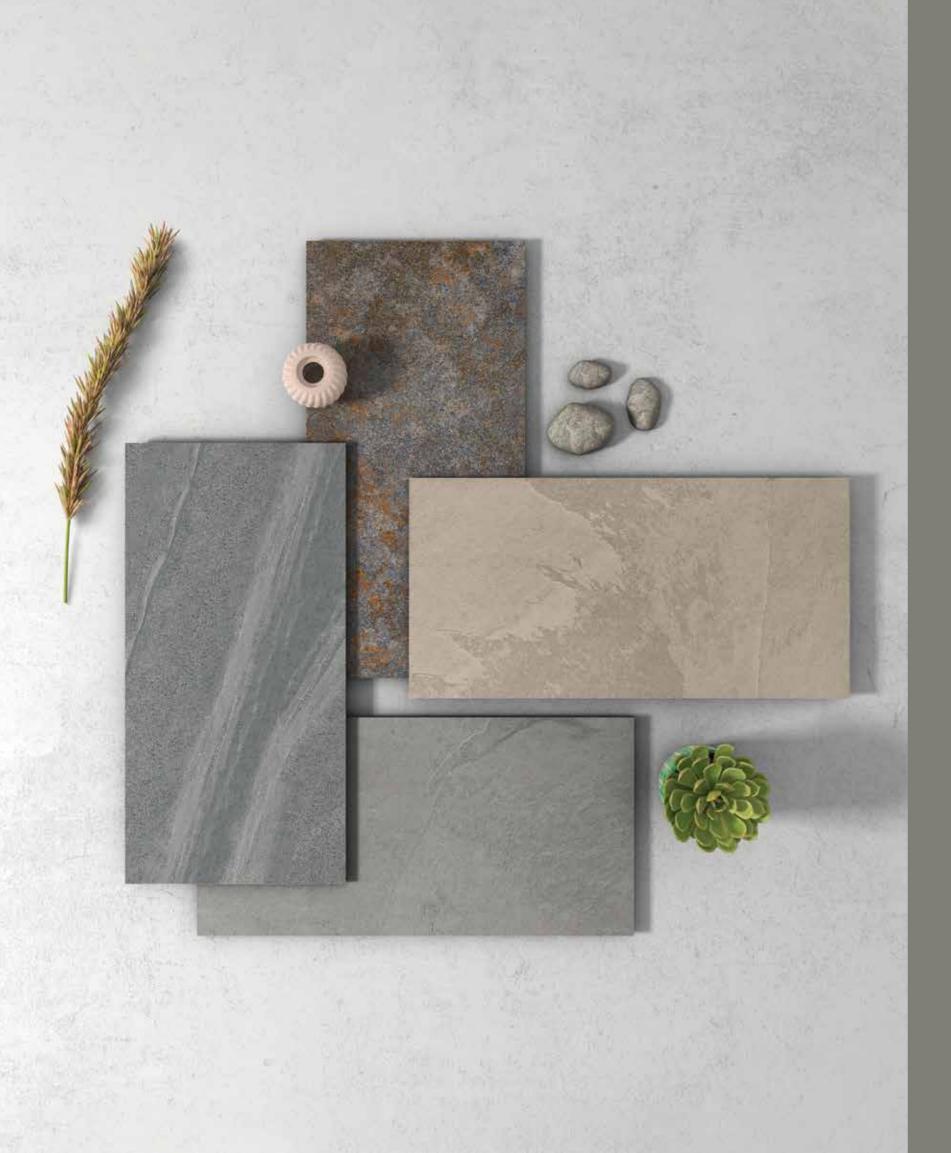








**Size(CM)** 60x60 60x60 Igneous arena Igneous bianco 60x60 Igneous gris



# Aaron Collection Secure Outdoor Lifestyle



RAK CERAMICS takes outdoors one step further by adding something that can balance your designs, creating never-seen-before spaces. Our tiles are a combination of strength and trendy colors, allowing the creation of perspectives in exterior spaces. These tiles redefine the way we perceive outdoor spaces.

We make tiles to deliver the ultimate experience for every place. Our outdoor tiles create a stylish ambiance while giving an optimum performance with its diverse features that make an outdoor space safe and comfortable.



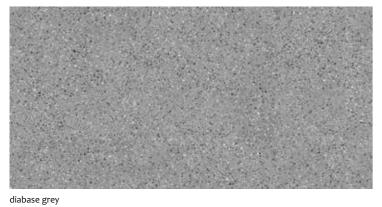








## diabase





diabase taupe





tahoi







tahoi dark grey

## VITRIFIED TILES

Matt • Rectified • heavy Structure



60x120 cm 23.62"x47.24"

>|< 15 mm











Name	Size(CM)
diabase grey	60×120
diabase taupe	60x120
diabase black	60×120
diabase brown	60×120
tahoi dark grey	60x120
tahoi brown	60x120
tahoi light grey	60×120
brimham black	60×120
brimham brown	60x120
brimham light grey	60×120

Name	Size(CM)
revive concrete cloud grey	60x120
revive concrete grey	60x120
revive concrete summer sand	60x120
revive concrete blade beige	60x120
salento beige	60x120
salento brown	60x120
salento grey	60x120
galicia stone light grey	60x120
galicia stone dark grey	60x120
galicia stone beige	60x120

## brimham





brimham brown





brimham black

salento





salento beige salento grey



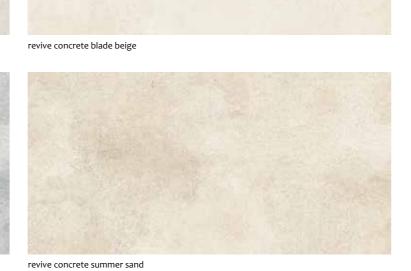
salento brown

## revive concrete

revive concrete grey







galicia stone







galicia stone beige



## Metal

All the variations of a fascinating material

RAK Ceramics celebrates the dramatic effects and contrasting colours created during the ageing process of raw metal. With a bold and arresting appearance, the Metal collection for wall and floor, is perfect for urban and industrial settings.

Metal-effect tiles are offered in a wide range of plain and decor range: roughly ground steel, aged bronze, rusty metal sheet, etc. The range perfectly matches with any interior and decorative style, giving life to spaces that are both elegant and surprising.





### VITRIFIED TILES

## Matt • Rectified • heavy Structure





detroit metal beige

detroit metal brown





detroit metal grey

detroit metal light grey



detroit metal taupe

## detroit metal

60x120 cm 23.62"x47.24"











60x120	
60x120	
60x120	
60x120	
60x120	
	60x120 60x120

 $^{99}$ 







### VITRIFIED TILES

## Matt • Rectified • heavy Structure







evoque metal grey

evoque metal ice

evoque metal Brown



evoque metal green

## evoque metal

60x60 cm 23.62"x23.62"











Name	Size(CM)	
evoque metal grey	60x60	
evoque metal ice	60x60	
evoque metal brown	60x60	
evoque metal green	60x60	



## Series 8

Premier Lifestyle



RAK Ceramics has always been at the forefront of Technical Gres Vitrified tiles. Thanks to the updated technology, RAK Ceramics opens up new perspectives in the field of major projects, both for residential and commercial, and reaffirms a brand of absolute value.

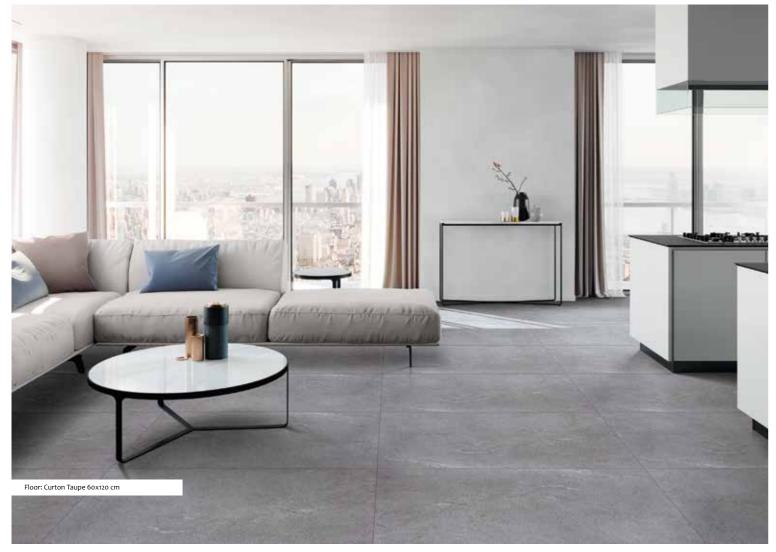
This collection is one of the most modern high-performing variety of Vitrified tiles with unique characteristics and limitless applications.

Natural, structured and polished materials of great aesthetic value to provide architects and interior designers the perfect solution for their contemporary design needs.

STONE

# series 8

HIGH PERFORMANCE TECHNICAL PRODUCTS





















### Matt • Rectified • heavy Structure





Curton White

Curton Beige





Curton grey

Curton taupe



# SERIES 8

## Curton

60x120 cm 23.62"x47.24"











Name	Size(CM)
curton white	60x120
curton beige	60x120
curton grey	60x120
curton tours	60v120

### Matt • Rectified • heavy Structure





lapideus white

lapideus black





lapideus slate grey

lapideus dark grey





lapideus beige

lapideus taupe



lapideus pece



# SERIES 8

## Lapideus

60x120 cm 23.62"x47.24"











Name	Size(CM)	
lapideus white	60x120	
lapideus black	60x120	
lapideus slate grey	60x120	
lapideus dark grey	60x120	
lapideus beige	60x120	
lapideus taupe	60x120	
lapideus pece	60x120	

### Matt • Rectified • heavy Structure





lava concrete dark grey



lava concrete light grey

lava concrete white



lava concrete beige



# SERIES 8

## **Lava Concrete**

60x120 cm 23.62"x47.24"











Name	Size(CM)	
lava concrete white	60x120	
lava concrete light grey	60x120	
lava concrete beige	60x120	
lava concrete dark grey	60x120	

### Matt • Rectified • heavy Structure





silver stone white

silver stone black





silver stone grey

silver stone clay





silver stone ivory

silver stone beige



# SERIES 8

## **Silver Stone**

60x120 cm 23.62"x47.24"











Name	Size(CM)	
silver stone white	60x120	
silver stone black	60x120	
silver stone grey	60x120	
silver stone clay	60x120	
silver stone ivory	60x120	
silver stone beige	60x120	

### Matt • Rectified • heavy Structure



valley stone dark grey



valley stone ligh grey



valley stone beige



# SERIES 8

## **Valley Stone**

60x120 cm 23.62"x47.24"











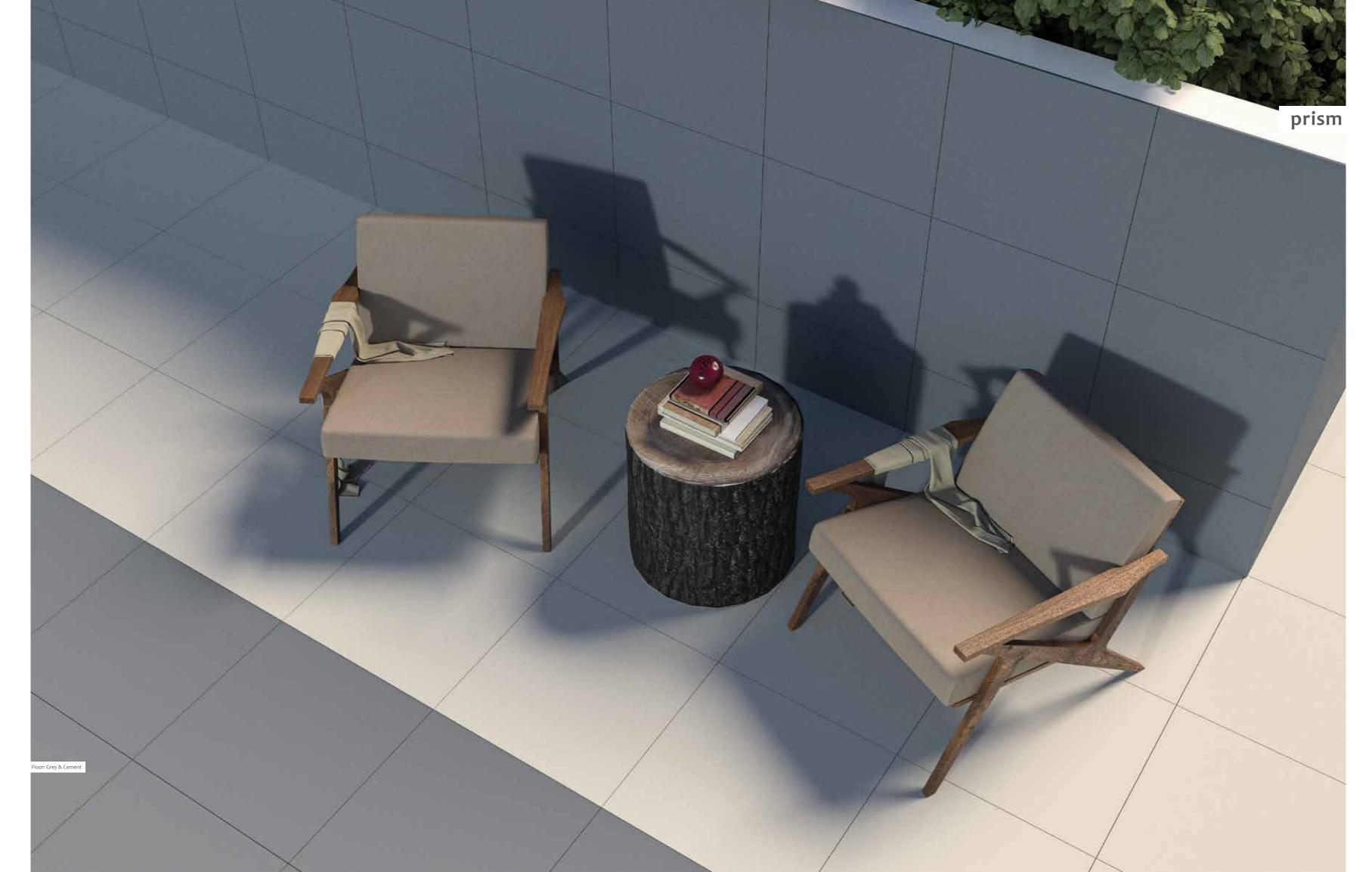
Name	Size(CM)
valley stone dark grey	60x120
valley stone ligh grey	60x120
valley stone beige	60x120

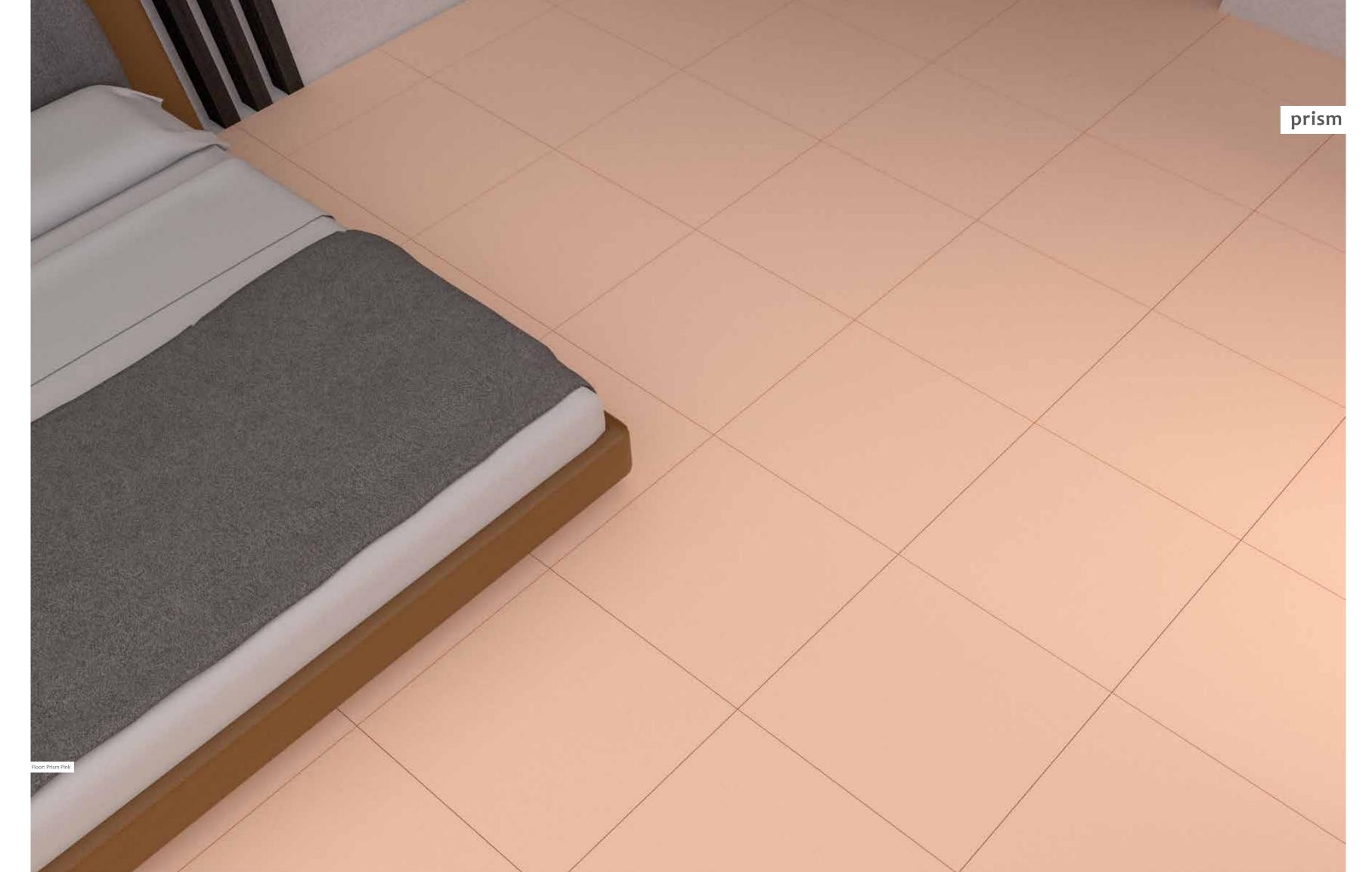


## Prism

Vibrant full body tiles - A fusion of colors and finishes

RAK Introduces versatile collection of full body tiles available in both polished and matt finishes, featuring vibrant fluorescent colours that bring life and energy to any space.





#### FULL BODY VITRIFIED TILES

Matt | Polished • Rectified • heavy Structure





## Prism

60x60 cm 23.62"x23.62"





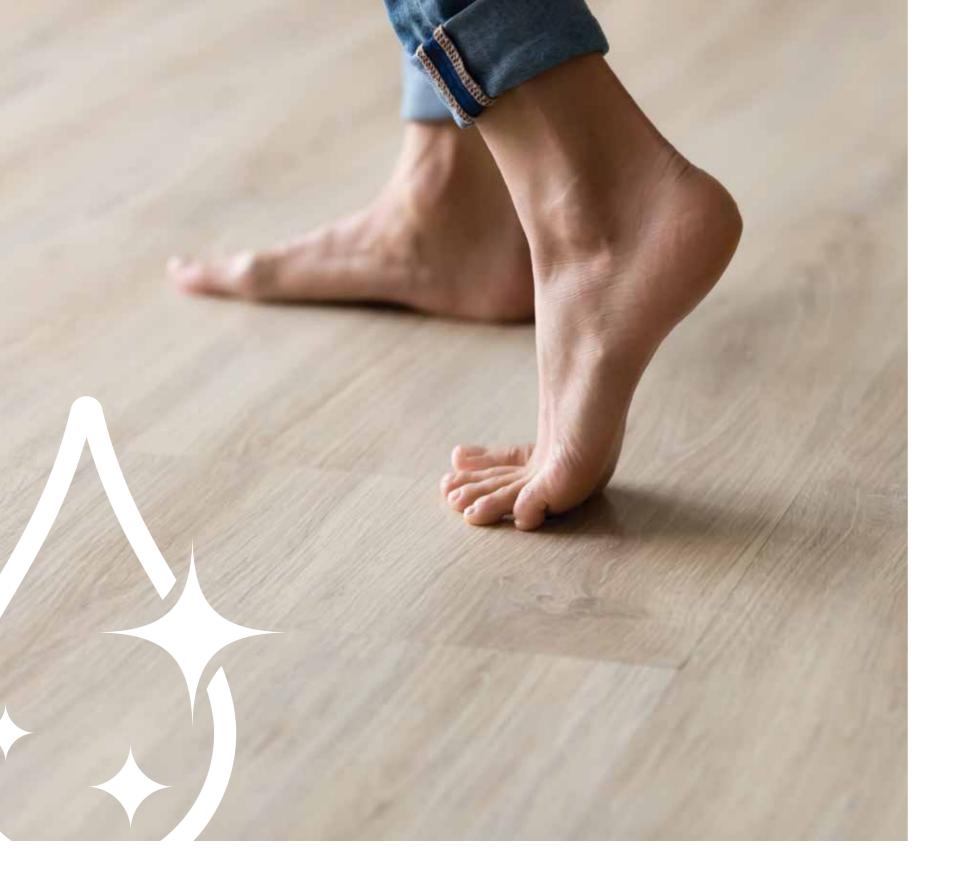






Name	Size(CM)
orism beige	60x60
orism pink	60x60
orism green	60x60
orism golden yellow	60x60
orism grey	60x60
orism cement	60x60





# STAY SAFE WITH RAK-SANIT

## RAK-Sanit, a safe choice

2020: a new revolution of spaces and ways of living in them begins.

A transformation that makes it easy from the design stage, to include new sanitation measures to be able to create living and working spaces in total freedom and safety.

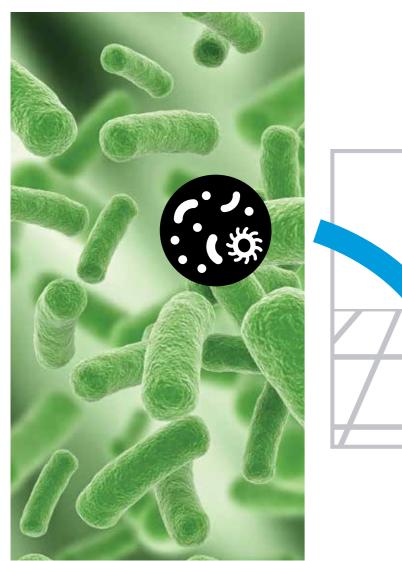
The R&D laboratories of of RAK Ceramics are always at the forefront of technology and were the first in the world to provide antibacterial solutions for interior design in 2009, thanks to the development of special certified antibacterial glazes.

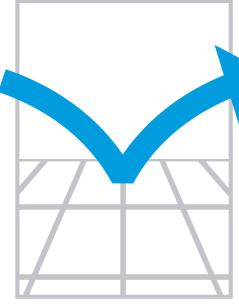
Today, with the new RAK-Sanit program, RAK Ceramics offers an even wider range of solutions for floors, walls and sanitaryware, made with glazes that inhibit the growth of bacteria, thus reducing the possibility of contagion and contributing to create a healthier environment.

RAK-Sanit is the ideal solution for modern and safer schools, public and private offices, restaurants, hotels, laboratories and for all the spaces where hygiene is of primary importance.

RAK-Sanit is a complete solution that includes Gres Vitrified and Ceramic tile collections that reduce bacterial contamination and contribute to a healthier living and working environment owing to its antibacterial properties given by silver nitrate compounds.

RAK-Sanit antibacterial collection of wall and floor tiles feature antibacterial technology which is integrated into the tile surface permanently. Once bacteria comes into contact with the tiled surface, the silver ions initiate the elimination cycle. Silver ions in the antibacterial tile surface bind to enzymes, proteins, cell membranes and the DNA of the microbe to damage DNA and block reproduction. This results in the death of the organism.





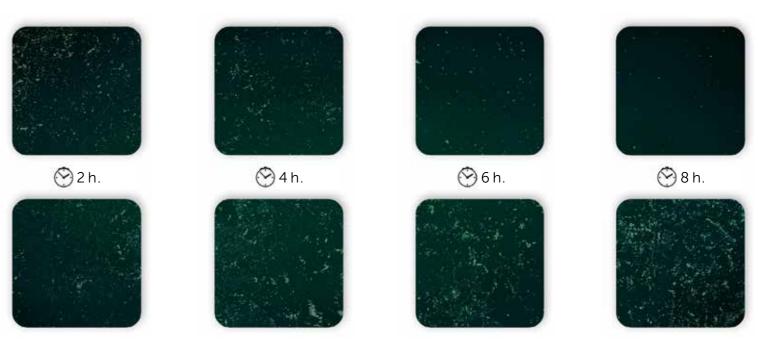
WHEN BACTERIA CONTACTS THE SURFACE OF TREATED TILES, THESE PRODUCTS START BLOCKING THE METABOLISM OF BACTERIA DISRUPTING THE LIFE CYCLE PREVENTING THEM TO GROW AND SURVIVE

#### A DEEP PROTECTION, INCORPORATED IN THE TILE

This specialised glaze is incorporated into the glaze on the tile during the manufacturing process. The firing of the glaze into the tile at high temperatures creates a surface that inhabits the growth of microbes that come in contact with the tile.

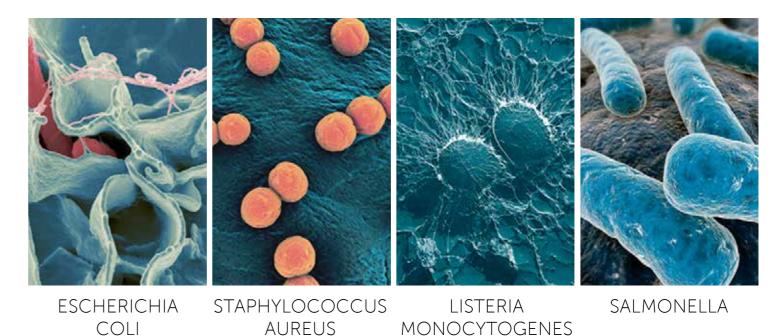
## **Effective in 8 hours**

### PROTECTED TILES WITH RAK-SANIT GLAZES



UNPROTECTED TILES WITH REGULAR GLAZES

#### HIGHLY EFFECTIVE AGAINST UNWANTED PARTNERS



**Product Guide** 

## **INNOTECH - RAKCERAMICS LAB**



The antibacterial revolution



Antislip surfaces for indoor and outdoor application



Highly technical and extremely versatile surfaces

## **INNOTECH - RAKCERAMICS LAB**



Vitrified tile that is as real as natural marble



Translucent tiles for special environments



Heat adaptive technology on vitrified tiles

## ICONS

#### TYPOLOGY





#### **EDGE**



#### SURFACE STRUCTURE







#### FINISH









#### SURFACE LOOK









#### **COLOUR VARIATIONS**





#### INDICATIONS FOR USE



WALL TILES





#### SUGGESTED APPLICATIONS



C



### **TECHNICAL MANUAL**

#### TECHNICAL CHARACTERISTICS - VITRIFIED TILES (Bla - GL)

			IS 13006:2018	RAK Ceramics Specifications		
	Test Description	Standard Test Method	Specification	(Rectified)	(Unrectified)	
$\longleftrightarrow$	Length & Width	BS EN ISO 10545-2	+/- o.6%	+/- 0.1%	+/- 0.3%	
_	Thickness	BS EN ISO 10545-2	+/-5.0%	+/-5.0%	+/-5.0%	
	Rectangle Squareness	BS EN ISO 10545-2	+/- 0.5%	+/- 0.2%	+/- 0.4%	
	Straightness of sides	BS EN ISO 10545-2	+/- 0.5%	+/- 0.2%	+/- 0.3%	
	Surface Flatness	BS EN ISO 10545-2	+/- 0.5%	+/- 0.3%	+/- 0.3%	
H <sub>2</sub> 0	Water Absorption	BS EN ISO 10545-3	<=0.50%	<=0.50%	Avg. <0.08%	
$\frac{\downarrow}{\uparrow\uparrow}$	Modulus of Rupture	BS EN ISO 10545-4	>=35 N/mm2	>=40 N/mm2	>=40 N/mm2	
√KG ↑ ↑	Breaking Strength	BS EN ISO 10545-4	>=1300N	>=1600N	>=1600N Min. 6000 N (Aaron)	
(d)	Resistance to surface abrasion	BS EN ISO 10545-7	Manufacturer to state Abrasion Class	PEI Class 2 -5	PEI Class 2 -5	
<u>X</u>	Linear Thermal Expansion	BS EN ISO 10545-8	<=9X10 <sup>60</sup> C <sup>-1</sup>	<=7x10 <sup>60</sup> C <sup>4</sup>	<=7X10 <sup>-60</sup> C <sup>-1</sup>	
<u></u>	Resistance to Thermal Shock	BS EN ISO 10545-9	No visible defect	No visible defect	No visible defect	
梁	Crazing Resistance	BS EN ISO 10545-11	No crazing	No crazing	No crazing	
**	Frost Resistance	BS EN ISO 10545-12	No visible damage	No visible damage	No visible damage	
	Resistance to chemicals	BS EN ISO 10545-13	No visible defect	No visible defect	No visible defect	
*	Resistance to stains	BS EN ISO 10545-14	Manufacturer to state class	Stain removed Min.class 4	Stain removed Min.class	
$\bigcirc$	Colour Resistance to UV Light	DIN 51094	No change in colour	No change in colour	No change in colour	

Note: Shade variation across the batches is inherent to the manufacturing process and the pre-laying colour comparison is recommended.

## **TECHNICAL MANUAL**

## Technical specifications - 135x305 cm

TEST DESCRIPTION	STANDARD	STANDARD	RAK CERAMICS SPECIFICATION		
	TEST METHOD	REQUIREMENTS	Porcelain Tiles (Natural) 14 MM THICKNESS 135X305	Full Body Porcelain Tiles (Natural/Polished) 14 MM THICKNESS 135X305	
Surface Quality	BS EN ISO 10545-2	A minimum of 95% of the tiles are to be free from visible defects	Minimum of 95% of the tiles are free from visible defects		
ength & Width	BS EN ISO 10545-2	± 1.0mm	± 1.0mm	± 1.0mm	
Thickness	BS EN ISO 10545-2	± 0.5mm	± 0.5mm	± 0.5mm	
Straightness Of Sides	BS EN ISO 10545-2	± o.8mm	± 0.8mm	± 0.8mm	
Rectangularity	BS EN ISO 10545-2	± 1.5mm	± 1.2mm	± 1.2mm	
Surface Flatness: Centre Curvature	BS EN ISO 10545-2	± 1.8mm	± 1.8mm	± 1.8mm	
Surface Flatness: Edge Curvature	BS EN ISO 10545-2	± 1.8mm	± 1.5mm	± 1.5mm	
Surface Flatness: Warpage	BS EN ISO 10545-2	± 1.8mm	± 1.5mm	± 1.5mm	
Vater Absorption	BS EN ISO 10545-3	≤ 0.5%	≤ 0.4%	≤ 0.1%	
Breaking Strength*	BS EN ISO 10545-4	≥ 1300 N ≥ 700 N	≥ 3500 N -	≥ 3500 N -	
Modulus Of Rupture*	BS EN ISO 10545-4	≥ 35 N/mm²	≥ 40 N/mm²	≥ 40 N/mm²	
Resistance To Deep Abrasion	BS EN ISO 10545-6	≤ 175 mm <sup>3</sup>	-	≤ 150 mm <sup>3</sup>	
Resistance To Surface Abrasion	BS EN ISO 10545-7	Report abrasion class	PEI CLASS 2-5	-	
Coefficient Of Linear Thermal Expansion	BS EN ISO 10545-8	Test method available	≤ 7 X 10 <sup>-6</sup> /°C	≤ 7 X 10 <sup>-6</sup> /°C	
Resistance To Thermal Shock	BS EN ISO 10545-9	Test method available	No visible defect	No visible defect	
rost Resistance	BS EN ISO 10545-12	Required	No crazing	No visible damage	
Resistance To Household Chemicals & Swimming ool Salts	BS EN ISO 10545-13	Minimum B	No visible damage	Class A No visible effect	
Resistance To Low Concentrations Acids & Alkalis	BE EN ISO 10545-13	Manufacturer to state classification	Class A No visible effect	Class LA No visible effect	
tesistance To High Concentrations Acids & Alkalis	BS EN ISO 10545-13	Test method available	Class LA No visible effect	Class HA No visible effect	
desistance To Staining (Natural)	BS EN ISO 10545-14	Min. Class 3	Min. Class 4 Stains removed	Min. Class 3 Stains removed	
Resistance To Staining (Polished)	BS EN ISO 10545-14	Test method available	-	Min. Class 2 Stains removed	

Note: This technical specifications are applicable only to tiles in choice "A".

## Technical specifications - 120x260 mm

TEST DESCRIPTION	STANDARD TEST METHOD	STANDARD REQUIREMENTS	RAK CERAMICS SPECIFICATION  6 MM THICKNESS  (120x260)
Surface Quality	BS EN ISO 10545-2	A minimum of 95% of the tiles are to be free from visible defects	Minimum of 95% of the tiles are free from visible defects
Length & Width	BS EN ISO 10545-2	± 1.0mm	± 1.0mm
Thickness	BS EN ISO 10545-2	± 0.5mm	± 0.5mm
Straightness Of Sides	BS EN ISO 10545-2	± o.8mm	± o.8mm
Rectangularity	BS EN ISO 10545-2	± 1.5mm	± 1.2mm
Surface Flatness: Centre Curvature	BS EN ISO 10545-2	± 1.8mm	± 1.8mm
Surface Flatness: Edge Curvature	BS EN ISO 10545-2	± 1.8mm	± 1.5mm
Surface Flatness: Warpage	BS EN ISO 10545-2	± 1.8mm	± 1.5mm
Water Absorption	BS EN ISO 10545-3	≤ 0.5%	≤ 0.4%
Breaking Strength*	BS EN ISO 10545-4	≥ 700 N	≥ 700 N
Modulus Of Rupture*	BS EN ISO 10545-4	≥ 35 N/mm²	≥ 35 N/mm²
Resistance To Surface Abrasion	BS EN ISO 10545-7	Report abrasion class	PEI CLASS 2-5
Coefficient Of Linear Thermal Expansion	BS EN ISO 10545-8	Test method available	≤ 7 X 10 <sup>-6</sup> /°C
Resistance To Thermal Shock	BS EN ISO 10545-9	Test method available	No visible defect
Crazing Resistance	BS EN ISO 10545-11	Required	No crazing
Frost Resistance	BS EN ISO 10545-12	Required	No visible damage
Resistance To Household Chemicals & Swimming Pool Salts	BS EN ISO 10545-13	Minimum B	Class A No visible effect
Resistance To Low Concentrations Acids & Alkalis	BE EN ISO 10545-13	Manufacturer to state classification	Class LA No visible effect
Resistance To Staining	BS EN ISO 10545-14	Minimum class 3	Min. Class 4 Stains removed

Note: This technical specifications are applicable only to tiles in choice "A".

<sup>\*</sup> Test performed using 100X100 cm cut pieces from the slab. \* Thickness is nominal

<sup>\*</sup> Test performed using 100X100 cm cut pieces from the slab. \* Thickness is nominal

TECHNICAL MANUAL

RAK CERAMICS | SUT 2023

## Suggested equipment

## HANDLING EQUIPMENT **CUTTING AND DRILLING EQUIPMENT** Aluminum Parallel profile with crossbars and Suction Vacuum suction cups with Compass device with suction cups for Circular Cuts vacuum gauge Free cut guide with complete outfit Max. Cut of length – 156 cm Tile Cart Trolley Free Cut Extension Double Suction Cups Modular Work Bench BM180 Cutting off pliers for tile/slabs Modular Work Bench BM180 BM180 Plus ( Perfect Workstation for large format Diamond polishing pad tiles up to 160cm width) Diamond for edge and side polishing Diamond Blades for simultaneous cutting and grooving

#### INSTALLATION AND LEVELLINGEQUIPMENT

Compact Vibrator or Tile Beater

RLS 3D Clips for tiles



Wedges (for Anti- Chipping / Anti-Scratching preventing platforms)



Adjustable pliers for wall and floor covering



Rubber Grout floats

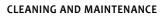
Low-speed mixer



Slant ridge notched trowel



Diamond for edge and side polishing



Brooms



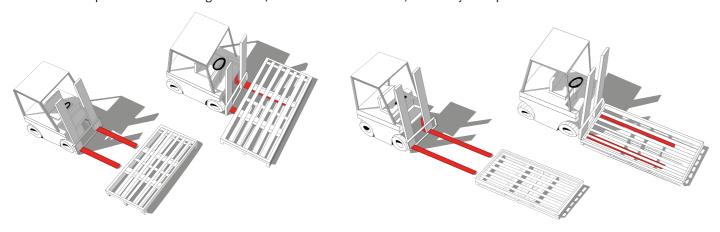
Floats with abrasive pads



#### **TECHNICAL MANUAL**

#### Handling Maximus

- Maximus extra-large format slabs arrive in oversized crates, which require specific Handling equipment to prevent from damage occurring during forklift operation, specific fork sizes must be used. For example, to handle a crate of 135cm x 305cm tiles from the side, 112cm/ 44" long forks are recommended.
- To handle the same crate from the narrow end requires forks that are at least 213cm/84" long. Lifting multiple crates with longer forks may require forklifts with a greater lift capacity.
- · Specialized tools and equipment are currently available for the handling, installation and cutting of large vitrified surfaces. Innovative trowels with unique notch configurations can help increase the consistency of the mortar coverage on the back of the tile.
- To increase rigidity and limit twisting, use a system composed of parallel and transverse guides.
- For a perfect adhesion clean the slab and the sukers with a damp spongue.
- The suckers run along the guides and adhere to the slab. Make sure that a vacuum is created between the device and the surface.
- A single guide device can be used for sizes of maximum length.
- Use four operators at a time to carry out handling operations of large size slabs.
- Lift the slab along the long side and hang it vertically to the handles of the frame.
- For the large size slab a suitably reinforced trollry is recommended. Set the guides to the trolley for carrying the slab.
- Follow the same procedure for handling the 120x240cm and all other sub-sizes, where ony two operators are sufficient.









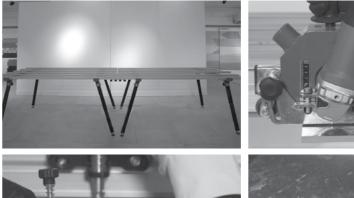






#### Cut-to-pieces and drilling

- RAK Ceramics recommends the use of special designed devices for handling as well as cutting and laying of big slabs.
- Handle slab with a proper and professional trolley of aluminum parallel profile with crossbars and vacuum suction cups along with a vacuum gauge. Please use double suction cups for slabs above 300cm. This could make sure that appropriate vacuum is created between the device and the slab. Lift the slab and keep it vertically to the trolley frame.
- Keep the slab on a stable, flat and intractable surface. For successful cutting and drilling, RAK Ceramic recommend using a professional modular workbench with aluminum profiles and proper cutting tools for each type of cut.
- Set the cutting unit on the tile so that the references coincide with the marked lines and lock it with the appropriate suckers. Score the slab from one edge to the other, being carefully maintaining the same pressure while moving.
- When the cut has been made, move the slab until the slit line sticks out a 10 to 15 cm from the workbench. Start hew from both sides using appropriate cutting-off pliers and follow the scoring line to complete the hew.
- Smooth rough edges and sides with an appropriate diamond polishing pad.
- To drill internal cutouts from the slab, first you need to draw the guide lines. For circular cuts, use the compass device with suction cups. For rectangular cut, drill first a 5 – 7 mm hole at the corners of the rectangle shape, using a non-percussion drill. For a better drilling always, keep the surface and drill a little bit wet. Then Follow the drilled lines using a diamond-blade angle grinder and then finish off the edges with a diamond-polishing pad. Round holes (4) must be made in wet drilling, using diamond-blades. Start engraving the surface with a 75 degrees point angle, then straighten out the drill avoiding excessive pressure on the slab. Also, in this case finish with a diamond-polishing pad.
- Manual traction devices are available, in order to make a finishing cut at 45° and thus enable special applications of the material.













#### CORPORATE OFFICE

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